



# भारत का राजपत्र

## The Gazette of India

प्रसारण

## EXTRAORDINARY

भाग II—खण्ड 3—उपखण्ड ii)

## PART II—Section 3—Sub-section (ii)

प्राधिकार से प्रकाशित

## PUBLISHED BY AUTHORITY

संख्या 425] नई विल्ली, बुध शार, दिसम्बर 21, 1966/ग्रहण 30, 1888

No. 425] NEW DELHI, WEDNESDAY, DECEMBER 21, 1966A/GRAHAYANA 30, 1888

इस भाग में भिन्न टृट संख्या दी जाती है जिससे कि यह प्रत्येक संफलन के रूप में रखा जाए सके।

Separate paging is given to this Part in order that it may be filed as a separate compilation.

## MINISTRY OF COMMERCE

## NOTIFICATIONS

New Delhi, the 21st December 1966

S.O. 3950.—Whereas the Central Government is of opinion that in exercise of the powers conferred by section 6 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963), small tools and hand tools shall be subject to quality control and inspection prior to export;

And whereas the Central Government has formulated the proposals specified below for the said purpose and has forwarded the same to the Export Inspection Council, as required by sub-rule (2) of rule 11 of the Export (Quality Control and Inspection) Rules, 1964;

Now, therefore, in pursuance of the said sub-rule, the Central Government publishes the said proposals for the information of the public likely to be affected thereby.

2. Notice is hereby given that any person desiring to forward any objection or suggestion with respect to the said proposals may forward the same within thirty days of the date of publication of this notification to the Export Inspection Council, 'World Trade Centre' 14/1-B, Ezra Street, (7th floor), Calcutta-1.

## PROPOSALS

(1) To notify that small tools and hand tools shall be subject to quality control and inspection prior to export;

(2) To specify the type of quality control and inspection in accordance with the draft Export of Small tools and Hand tools (Quality Control and Inspection)

Rules, 1967 set out in Annexure I to this notification as the type of quality control and inspection which would be applied to such small tools and hand tools;

(3) To recognise—

- (a) the contractual specifications as agreed upon between the buyer and the seller; and
- (b) in the absence of any contractual specifications as mentioned in sub-item (a), the specifications issued by the Indian Standards Institution for small tools, and hand tools as set out in Annexure II to this notification,

as the standard specifications for small tools, and hand tools;

(4) To prohibit the export, in the course of international trade, of such small tools, and hand tools unless the same are either accompanied by a certificate issued by any of the Export Inspection Agencies established under section 7 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963), to the effect that the small tools and hand tools are export-worthy, or are affixed with a seal or mark recognised by the Central Government under section 8 of the said Act, indicating that the small tools, and hand tools conform to either the contractual specifications, or, in the absence of any contractual specification, the Indian Standard specifications specified in Annexure II.

(3) Nothing in this notification shall apply to the export by land, sea or air of samples of small tools and hand tools not exceeding twelve in number of each variety to prospective buyers.

(4) **Definition.**—In this notification, "small tools," shall mean any of the small tools used by machinists, while doing machining work, and "hand tools" shall mean any of the hand tools used by fitters or carpenters doing hand work either at the bench or on the ground.

#### ANNEXURE I

Draft rules propose to be made under section 17 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963).

1. **Short title and commencement.**—(1) These rules may be called the Export of Small Tools and Hand Tools (Quality Control and Inspection) Rules, 1967.

(2) They shall come into force on 1st March, 1967.

2. **Definition.**—In these rules, unless the context otherwise requires—

- (a) 'Agency' means any one of the Export Inspection Agencies established at Cochin, Madras, Calcutta, Bombay and Delhi under section 7 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963).
- (b) 'small tools' shall mean any of the small tools used by machinists, while doing machining work and 'hand tools' shall mean any of the hand tools used by fitters or carpenters doing hand work either at the bench or on the ground.

3. **Quality Control.**—(1) The quality of the small tools and hand tools shall be ensured by effecting the following controls, at different stages of manufacture, preservation and packing of such product, as given below:—

##### (A) Manufacturing stage control

(i) **Bought out materials and components Control.**—(a) Purchase specifications shall be laid down by the manufacturer incorporating the properties of materials or components to be used and the detailed dimensions thereof with tolerances.

(b) The accepted consignments shall be either accompanied by a supplier's test or inspection certificate corroborating the requirements of the purchase specification, in which case occasional checks shall be conducted by the purchaser for a particular supplier to verify the correctness of the aforesaid test or inspection certificates, or the purchased materials or components shall be regularly inspected or tested either in a laboratory within the factory or in some other laboratory or test house.

(c) The sampling for inspection or test to be carried out shall be based on a recorded investigation

(d) After the inspection or test is carried out, systematic methods shall be adopted in segregating the accepted and rejected materials or components and in disposal of rejected materials or components.

(c) Correct and adequate records in respect of the above mentioned controls shall be regularly and systematically maintained.

(ii) **Process Control.**—(a) Detailed process specifications shall be laid down by the manufacturer for different processes of manufacture.

(b) Equipments, instrumentation and facilities shall be adequate to control the processes as laid down in the process specifications.

(c) Adequate records shall be maintained to ensure the possibility of verifying the controls exercised during the process of manufacture.

(iii) **Product Control.**—(a) The manufacturer shall either have his own adequate testing facilities, or shall have access to such testing facilities existing elsewhere to test the product as per the specification recognised under section 6 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963).

(b) Sampling (wherever required) for testing shall be based on a recorded investigation.

(c) The minimum levels of control that will be exercised on the product are given in the table below:—

THE TABLE

Sl. No.	Requirement	Reference	No. of samples to be tested.	Lot size
1	Dimensions with tolerance	Standard specifications recognised for the purpose.	Each	..
2	Weights with tolerance	Do.	Do.	..
3	Hardness Test	Do.	5 Nos.	Each batch from the oven.
4	Eccentricity Test	Do.	Each	..
5	Surface finish measurement	Do.	Do.	..
6	Drop Test	Do.	Do.	..
7	Visual check for defects	Do.	Do.	..
8	Performance	Do.	10%	Each shift's production.
9	Workmanship	Do.	Each	..
10	Finish	Do.	Do.	..
11	For wooden handles only.			
	(a) Timber Species	Do.	5 Nos	Consignment of same species.
	(b) Moisture content	Do.	5%	Each shift's production.
	(c) Treatment	Do.	10 Nos.	Do.
12	Packing	Do.	1	Each consignment.

(d) Correct and adequate records in respect of tests carried out shall be regularly and systematically maintained.

(B) **Preservation Control**

(a) A detailed specification shall be laid down by the manufacturer to safeguard the product from adverse effects of weather conditions.

(b) The product shall be well preserved both during storage and during transit

### (C) Packing Control

- (a) A specification shall be laid down for packing the aforesaid product.
- (b) The package shall be well finished and have a good presentability.
- (c) The inner contents of the package shall be so packed as to withstand Drop Test, Rolling Test and Water Spraying Test as given below:

(i) **Drop Test.**—The package shall be dropped from a height of 125 cm once on the largest flat surface, once on the longest edge and once on any corner of its own and shall not cause any damage to either itself or its contents.

(ii) **Rolling Test.**—The package shall be subject to rolling on its sides either 625 cm forward and 625 cm backward or 1250 cm in one direction only and shall not cause any damage to either itself or its contents.

(iii) **Water Spraying.**—The package shall be allowed to be exposed against a water spray equivalent to a normal sudden monsoon shower for five minutes and the contents inside shall not be affected.

(2) **Inspection.**—The inspection of small tools and hand tools, intended for export shall be carried out with a view to seeing that the above mentioned controls have been exercised at the relevant levels satisfactorily and the small tools and hand tools conform to the standard specifications applicable to it.

4. **Procedure of Inspection.**—(1) The exporter or manufacturer shall give intimation in writing to any one of the agencies recognised under section 7 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963), and submit along with such intimation a declaration that the consignment of small tools and hand tools have been manufactured by exercising quality control measures as per controls referred to under rule 3 above, and that the consignment conforms to the requirements of the specifications recognised for this purpose.

(2) The exporter or manufacturer shall also furnish to the Agency the identification marks applied on the consignment.

(3) Every intimation and declaration under sub-rule (1) shall reach the office of the Agency not less than fifteen days prior to the despatch of the consignment from the manufacturer's premises.

(4) On receipt of the intimation and declaration under sub-rule (1), the Agency, on satisfying itself that during the process of manufacture the manufacturer had exercised adequate quality controls to manufacture the small tools and hand tools according to the controls mentioned in rule 3 shall, within three days of carrying out the inspection, issue a certificate declaring that the consignment of small tools, and hand tools is export-worthy.

5. **Procedure for affixation of recognised mark.**—The provisions of the Indian Standards Institution (Certification Marks) Act, 1952 (36 of 1952), the Indian Standards Institution (Certification Marks) Rules, 1955 and the Indian Standards Institution (Certification Marks) Regulations, 1955, shall, so far as may be, apply to the procedure of affixation of the recognised mark or seal on small tools and hand tools prior to export and small tools and tools so marked shall not be subjected to any inspection under rule 4 of these rules.

6. **Place of Inspection.**—Every inspection under these rules shall be carried out at the premises of the manufacturer.

7. **Inspection Fee.**—Subject to a minimum of Rs. 20 for each consignment, a fee at the rate of twenty paise for every hundred rupee of F.O.B. value of each such consignment shall be paid by the exporter/manufacturer to the Agency as inspection fee under rule 4.

8. **Appeal.**—(1) Any person aggrieved by the refusal of the Agency to issue a certificate under sub-rule (4) of rule 4 may, within ten days of the receipt of the communication of such refusal by him, prefer an appeal to a panel of experts consisting of not less than three persons, appointed for the purpose by the Central Government.

(2) The decision of the said panel of experts on such appeal shall be final.

## ANNEXURE II

## List of Indian Standards

Sl. No.	Commodity	Relevant specification issued by Indian Standards Institu- tion
1	Adzes	IS: 663 1964
2	Axes	IS: 703 1956
3	Blacksmith's Anvils (Cast steel)	IS: 510 1953
4	Bench Vices Machinist's Vices	IS: 2586 1964
5	Blacksmith's Vices	IS: 2588 1964
6	Carbide Tipped Dead Centres	IS: 2534 1963
7	Carbide Tipped Single Point Turning Tools	IS: 2163 1963
8	Carpenter's Augers	IS: 2852 1964
9	Centre Drills	IS: 664 1963
10	Chisels	IS: 402 1964
11	Crow Bars and Claw Bars	IS: 2239 1963
12	60° Dead Centres for Lathes	IS: 2239 1963
13	Drill Chucks	IS: 2243 1962
14	Drilling Jig Bushes	IS: 666 1963
15	Engineer's files	IS: 1931 1962
16	General requirements for Milling Cutters.	IS: 1830 1961
17	Hand Hammers	IS: 841 1957
18	Hacksaw Blades	IS: 2594 1963
19	Interlocked Milling Cutters	IS: 2671 1964
20	Milling Cutters for Woodruff key slots	IS: 2669 1964
21	Pipe Vices (open side type fixed side type).	IS: 2587 1964
22	Picks and Beaters	IS: 273 1961
23	Pliers, pincers and nippers general requirements for	IS: 2615 1964
24	Powrabs	IS: 1759 1961
25	Punches, Round	IS: 413 1953
26	Reamers	IS: 1836 1961
27	Reduction Sleeves and Extension Sockets for Morse Tapers	IS: 2608 1964
28	Ring Spanners	IS: 2029 1962
29	Screw Drivers	IS: 844 1962
30	Shovels	IS: 274 1961
31	Smith Bits	IS: 552 1954
32	Smith's Flatters	IS: 846 1956
33	Smith's Fullers	IS: 847 1956
34	Smith's Swages	IS: 842 1956
35	Smith's Tongs	IS: 843 1956
36	Spanner, Box	IS: 2030 1962
37	Spanner, Open Saw	IS: 2028 1962
38	Swage Blocks and Stands	IS: 845 1961
39	Screwing Taps	IS: 1988 1962
40	T-Slot Milling Cutters	IS: 2668 1964
41	Thread Cutting Dies	IS: 1859 1961
42	Thread Milling Cutters (Shell Type)	IS: 2670 1964
43	Turning Tools, Single Diamond	IS: 2794 1964
44	Twist Drill	IS: 599 1960
45	Wood working chisels and Gauges	IS: 1930 1961

[No. 60(152)Exp.Insp/66.]

**S.O. 3951.**—In exercise of the powers conferred by section 7 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963), the Central Government hereby recognises the following Inspection Agencies for quality control and pre-shipment inspection of small tools and hand tools for purposes of export, in granting the certificate under sub-rule (4) of rule 4 of the Export of Small Tools and Hand Tools (Quality Control and Inspection) Rules, 1967, namely:—

- 1 Export Inspection Agency, Cochin, 'Monohar Building', Mahatma Gandhi Road, Ernakulam-1
- 2 Export Inspection Agency, Madras, 'World Trade Centre', 'Sire Mansion', 123, Mount Road, Madras-6

3. Export Inspection Agency, Calcutta, 'World Trade Centre', 14/1-B, Ezra Street (7th floor), Calcutta-1.
4. Export Inspection Agency, Bombay, 'Harchandrai House', (1st floor), 81, Queens Road, Bombay-2.
5. Export Inspection Agency, Delhi, C/o Director (Quality Control), Ministry of Commerce, 'Udyog Bhavan' (Room No. 118), New Delhi.

[No. 60(152)Exp.Insp/66.]

**S.O. 3952.**—Whereas the Central Government in exercise of the powers conferred by section 8 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963), proposes to recognise the Indian Standards Institution Certification Mark with respect to small tools and hand tools for the purpose of denoting that where small tools and hand tools are affixed with such mark, they shall be deemed to be in conformity with the standard specification applicable thereto under clause (c) of section 6 of the said Act;

And whereas the Central Government has forwarded the aforesaid proposal to the Export Inspection Council as required by sub-rule (2) of rule 11 of the Export (Quality Control and Inspection) Rules, 1964;

Now, therefore, in pursuance of the said sub-rule, the Central Government hereby publishes the said proposal for the information of the public likely to be affected thereby.

2. Notice is hereby given that any person desiring to forward any objection or suggestion with respect to the said proposal may forward the same within thirty days of the publication of this notification to the Export Inspection Council, 'World Trade Centre' 14/1-B, Ezra Street (7th floor), Calcutta-1.

3. **Definition.**—In this notification, "small tools" shall mean any of the small tools used by machinists, while doing machining work and "hand tools" shall mean any of the hand tools used by fitters or carpenters doing hand work either at the bench or on the ground.

[No. 60(152)Exp.Insp/66.]

A. C. BANERJEE, Jt. Secy.